



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-23
Job Sheet 178042



Part No: D3121-23

Job Qty: 100 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/31/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP A: 04.02.19 New Issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs		5/31/18	0.00	0.00	Purchasing		At 18/06/18
110	Packaging	100 pcs		5/31/18	0.00	0.00	Packaging2		At 18/06/18
120	QC	100 pcs		5/31/18	0.00	0.00	QC6		38
130	Packaging	100 pcs		5/31/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	100 Ea		5/31/18	0.00	0.00	QC21		JUN 06 2018

Part Op 100 - Issue P/O: 39999 Bearing as per Dwg D3121 Possible Supplier: SKF P/N: 61900-2Z or KML P/N: 6900-
Descriptions: ZZ

110 - Ensure Material Release Note is attached

120 - Inspect dimensions as per Dwg D3121 and attached certification Dwg Rev ____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6900ZZ	Bearing D3121-23	100 pcs (1 ea)	100-Purchasing	5077638

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6900ZZ	100	0	0

Part Specifications

Specifications could not be found.

Plex 5/25/18 10:47 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S077659



Part: D3121-23

Job No: 178042

Serial No/Batch: S077659

Revision:

Inspector:

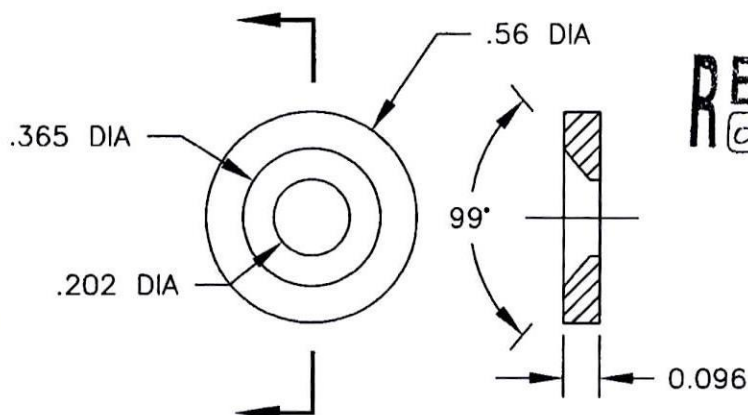
Exp Date: 06/04/2018

Instructions:

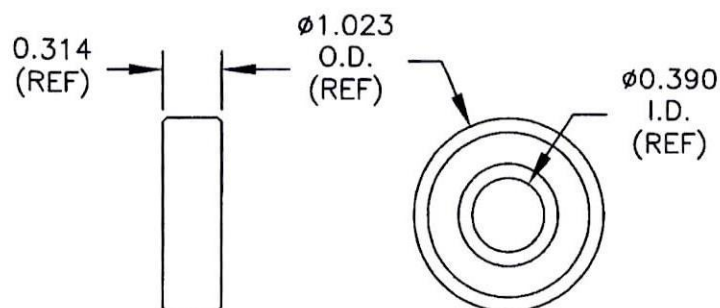
Date: 06/04/18

DART

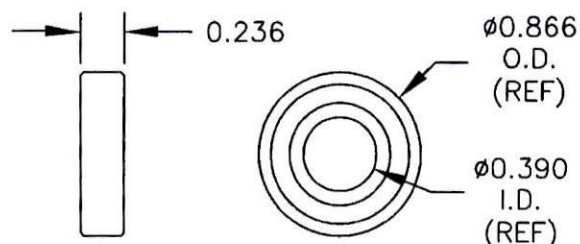
DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3121	REV. E SHEET 10 OF 10
DATE 07.11.07		TITLE BRACKET ASSEMBLY	SCALE 1:1

**D3121-17 WASHER (SCALE 2:1)**

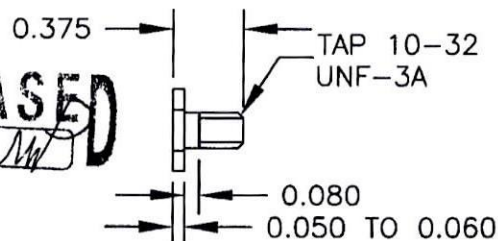
- 1) REPLACES PREMIER P/N B32-23001-17
- 2) MATERIAL: AISI 303 SS ROUND BAR, ANNEALED (REF DART SPEC. M303R)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

**D3121-19 BEARING (SCALE 1:1)**

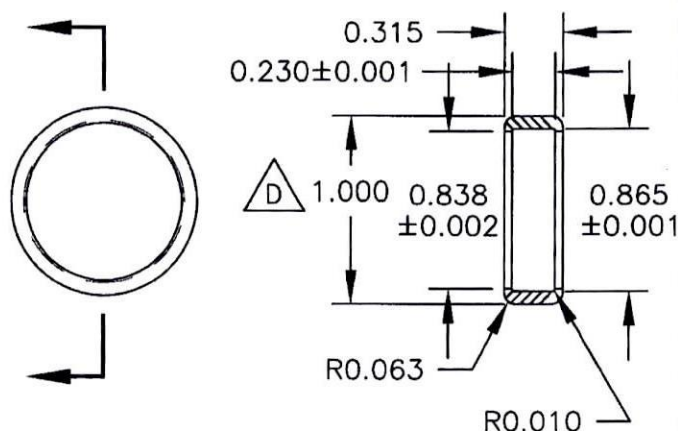
- 1) POSSIBLE SUPPLIER: KING BEARING P/N 6000-22J/EM FAFNIR P/N 9100KDD
- 2) ALL DIMENSIONS ARE IN INCHES

**D3121-23 BEARING (SCALE 1:1)**

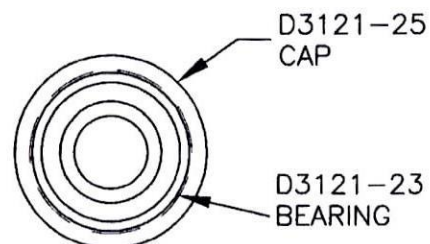
- 1) POSSIBLE SUPPLIER: SKF P/N 61900-22 OR KML P/N 6900-ZZ
- 2) ALL DIMENSIONS ARE IN INCHES

RELEASED
07.11.07**D3121-21 BOLT (SCALE 1:1)**

- 1) MATERIAL: AISI 303 SS HEX, ANNEALED (REF DART SPEC. M303H0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

**D3121-25 CAP (SCALE 1:1)**

- 1) MATERIAL: DELRIN ROD, Ø1.25 (REF DART SPEC. M-DELRIN-R1.250)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3121-241 BEARING ASSEMBLY (SCALE 1:1)**

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039999**

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO039999

PO Date: 5/25/18

Due Date: 6/1/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAY 25 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	c2-12-1	1-SF8124	Lock Bushing	Firmed	6/1/18	40 Ea	0 Ea	40 Ea	\$0.89/Ea	\$35.60
2	6900ZZ		Bearing D3121-23	Firmed	6/1/18	100 pcs	0 pcs	100 pcs	\$1.62/pcs	\$162.00
3	CMT-32-18-AE-VO	421243	Latch W/Fold-Away Knob (Elesa) receive ea	Firmed	6/1/18	16 Ea	0 Ea	16 Ea	\$14.18/Ea	\$226.88
4	E3TZ-4730-A		Bumper	Firmed	6/1/18	20 Ea	0 Ea	20 Ea	\$28.86/Ea	\$577.20
5	RBT18561-11	0-5803 1/PK	Needle Nozzle Grease Gun	Firmed	6/1/18	10 Ea	0 Ea	10 Ea	\$16.23/Ea	\$162.30
6	RBT18561-13	M6106/32-001	Relay Base Removal	Firmed	6/1/18	5 Ea	0 Ea	5 Ea	\$24.67/Ea	\$123.35
7	RBT18561-15	M81969/14-03	Extract Tool - Blue	Firmed	6/1/18	12 Ea	0 Ea	12 Ea	\$1.86/Ea	\$22.32
8	RBT18561-17	M81969/14-02	Extract Tool - Red	Firmed	6/1/18	12 Ea	0 Ea	12 Ea	\$3.72/Ea	\$44.64
9	RBT18561-19	M81969/14-01	Extract Tool - Green	Firmed	6/1/18	12 Ea	0 Ea	12 Ea	\$2.12/Ea	\$25.44
10	RBT18561-21	M81714/69-01	Extract Tool - Terminal Block	Firmed	6/1/18	6 Ea	0 Ea	6 Ea	\$41.41/Ea	\$248.46
11	RBT18561-23	M81714/69-02	Extract Tool - Terminal Block	Firmed	6/1/18	6 Ea	0 Ea	6 Ea	\$103.00/Ea	\$618.00
12	RBT18561-25	M6106/31-001	Relay Removal	Firmed	6/1/18	6 Ea	0 Ea	6 Ea	\$18.59/Ea	\$111.54
13	RBT18561-27	170-1/4B	Posi-Drive Bits-MR Beanie	Firmed	6/1/18	8 Ea	0 Ea	8 Ea	\$16.54/Ea	\$132.32
14	RBT18561-29	1-305183-1	Extraction Tool	Firmed	6/1/18	6 Ea	0 Ea	6 Ea	\$253.50/Ea	\$1,521.00
15	RBT18561-37	FRDH121	Offset 3/8 Torque Adapter	Firmed	6/1/18	6 Ea	0 Ea	6 Ea	\$55.03/Ea	\$330.18
16	RBT18561-39	FRDH161	Offset 1/2 Torque Adapter	Firmed	6/1/18	6 Ea	0 Ea	6 Ea	\$55.03/Ea	\$330.18

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MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE June 01, 2018
NUMBER 0000222333
CUSTOMER NO. DART

2 boxes

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
39999	EB	25-May-18		0000222333
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY
				REQ. SHIPPED B.O.
1-SF8124	1/4 X 3/8 X 1/4 FLANGED OILITE BUSHING		EA	40 40
	DELIVERY: 1/6/18			
0-69002ZKML	KML BALL BEARING	6D6	EA	100 100
	DELIVERY: 1/6/18			
0-421243	CMT.32-18 AE-V0 ELESIA LEVER LATCH		EA	16 16
	DELIVERY: 2 WEEKS			
0-E3TZ4730A	FORD BUMPER		EA	20 20
	DELIVERY: 1/6/18			
0-5803	LINCOLN NEEDLE NOZZLE		EA	10 10
	DELIVERY: 2 WEEKS			
0-M6106/32-001	RELAY BASE REMOVAL		EA	5 5
	DELIVERY: 2 WEEKS			
0-M81969/14-03			EA	12 12

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CERTIFICATE OF COMPLIANCE

RE: 6900-ZZ BEARING

To Whom It May Concern:

Our bearing rings and balls are made of high carbon chromium steel GCr15 which has a chemical composition equivalent to SAE 52100. The hardness of bearing rings is HRC 59-64 and HRC 60-65 for steel balls. Unless specify, bearings are 25-30% filled with Alvania No. 2 grease or Chevron SRI#2 grease or equivalent.

Stella Fan
Phone: 905-629-4255
Fax: 905-629-2358



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